

# DILUCO™ 477

## Features & Benefits

- Single component chemistry; no wax, minimal petroleum oils.
- The synthetic polymer removes, reduces, and or eliminates solder.
- Excellent thermal stability in all die casting processes.
- Provides good fill without carbon build-up on the part or tooling.
- Essentially NO Volatile Organic Compounds
- Easily applied and extremely clean running.
- Unique chemistry improves stability and waste-treat ability.
- It is properly formulated for central recycling systems.

### PACKAGING:

Totes  
Drums  
Pails



**DILUCO™ 477** is specifically designed for use at high pressure Die Casting Operations. The **DILUCO™ 477** was formulated with synthetic polymers (single component chemistry) for use as a mold release agent. **DILUCO™ 477** is easily diluted with water and presents no fire hazards. **DILUCO™ 477** is specifically formulated to handle the wide range of operating temperatures in the die casting processes for alloys with aluminum, zinc and magnesium. **DILUCO™ 477** eliminates over spray build-up issues, spray head clogging, and cavity carbon build-up on tooling. **DILUCO™ 477** removes, reduces, and or eliminates die solder issues.

### Typical Product Data\*

Non-volatile matter, %	34
Color	Milky White
Storage Stability	1 Year
Diluents	Water

\*These values are not intended for use in preparing specifications.