

GRIFLUBE® BIO-DRAW 1009-SP

Typical Characteristics:

Appearance	Translucent Liquid
Odor	Mild, Pleasant
pH @ 10%	Approximately 8.5
Chlorine	None
Sulfur	None

PRODUCT DESCRIPTION:

GRIFLUBE® BIO-DRAW 1009-SP is a non-pigmented water-soluble trim lubricant for use on Trim Dies, where the shearing or shaving of flash is conducted from the die casting.

GRIFLUBE® BIO-DRAW 1009-SP is non-staining and non-gumming, being completely safe on all metals: aluminum, magnesium, and zinc.

GRIFLUBE® BIO-DRAW 1009-SP is formulated with proprietary lubricating additives to ensure superior lubrication of trim components while providing maximum corrosion protection of the parts being produced and tooling.

PRODUCT USE:

GRIFLUBE® BIO-DRAW 1009-SP can be used as received or diluted with water to a concentration of 1:20, or 5% dilution, depending on the severity of the operation.

APPLICATION:

Use of brush, roller, flow coat, or spray.

PACKAGING:

