

CONCOTE™ 206

Features & Benefits

- Good Surface Finish
- Prevents Premature Die Failure
- Anti-Weld Properties
- Good Lubrication
- Easily Applied
- Good Release Properties

PACKAGING:

Pails

PRODUCT DESCRIPTION:

CONCOTE™ 206 is a dilutable permanent mold coating formulated with special refractories, binders, wetting agents, and preservatives. When dried **CONCOTE™ 206** provides a thin continuous film between the surface of the die and the casting. **CONCOTE™ 206** is an outstanding chill and high surface finish coating for aluminum alloys.

TYPICAL PRODUCT DATA:

(These values are not intended for use in preparing specifications)

Solids	36.0%
Density (lbs./gal)	11.18
Color	Black
Refractories	Talc, Graphite

DILUTION:

CONCOTE™ 206 is supplied in concentrated form and can be diluted to any desired concentration depending on the application with water. Generally, the dilution starting points are (Coating to water by weight):

APPLICATION	DILUTION
Top Coat	1 : 1

USE RECOMMENDATIONS:

CONCOTE™ 206 is a low insulating coating providing good surface finish for aluminum alloys. **CONCOTE™ 206** is generally used as a top coating over a base of a rougher texture. Any permanent mold coating should be mixed well before use and freezing avoided. For more application information see the Hill and Griffith general brochure on Concote™ 200 products.

