

# B-500-XI

## SPECIFICATIONS:

- Density approximately 7lbs./gal
- High flash point of 250°F minimum (Product is not “red labeled”)
- Durable film provides rapid, clean releases
- Uniform atomization & spray pattern
- Contains pattern cleaner for brighter & shiny patterns
- Pleasant pine odor
- Hot sand does not negatively affect performance
- Freeze/thaw cycle stability provides continued successful performance
- Reduced cost can be realized through intermittent applications
- For cleaner work room environment, the use of airless applicators is recommended

## PACKAGING:

Totes  
Drums  
Pails



## PRODUCT DESCRIPTION:

This product is available from the Hill & Griffith Company specifically for use in high-pressure molding operations. Cost reductions can be made by adjusting automatic application to spray alternate cycles. Compatible with all commonly used pattern equipment and materials.

The product can be added to CO<sup>2</sup> silicate sand prepared mixtures (at no more than 4 oz. per 100 lbs. of sand), the parting compound will retard drying and will enhance the flowability of the prepared silicate sand mixtures.

For oil sand mixes, 0.05% has been used as a core release agent by spraying directly on the oil sand core box and/or adding it to the prepared sand.

## HEALTH & SAFETY

All reasonable care has been taken to ensure that the information contained in this publication is accurate as the date of printing, however, such information might change due to changes in the formulation blend occurring subsequent to the date of printing. The MSDS must be consulted for appropriate information regarding storage, safe handling and storage.