

GRIFLUBE® SLIDEWAYS 32-68-220

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Hill and Griffith's **GRIFLUBE® SLIDE-WAY 32, 68** and **220** were specially formulated using severely hydrotreated naphthenic base oils and state-of-the-art additives to ensure a smooth, chatter-free lubrication of slides and ways in all types of metalworking and machine tool applications. These way lubricants will provide maximum latitude in extreme pressure protection and prevent stick-slip chatter in the feed of the machine tool, thus preventing the carriage from surging forward as the feed begins and hesitating while the drive catches up. Besides maintaining a smooth, uninterrupted motion, these products will provide ideal protection against corrosion of both ferrous metals and all cuprous alloys.

Unlike conventional way lubricants, **GRIFLUBE® SLIDE-WAY 32, 68** and **220** unusually resistant to removal by the detergency of synthetic coolants and soluble oils, typically found in a way lube environment. In addition, Slide-Way 32, 68 and 220 are designed as a lower sulfur and fatty acid way lubricant which will resist emulsification in coolants, thus maximizing the efficiency of all types of coolant filtration equipment, including oil wheel and belt skimmers, coalescing filters, ultrafiltration, and centrifugation.

GRIFLUBE® SLIDE-WAY PROPERTIES:	32	68	220
API Gravity	33.2	29	27
Viscosity, cSt @ 40C	34.6	68	220
Viscosity, cSt @ 100C	5.7	8.5	18.2
Viscosity, SUS @ 100F	175	315	1100
Viscosity, SUS @ 210F	45	55	75
Flash Point, COC, F	405	400	400
Viscosity Index, Minimum	95	95	95
Cincinnati Milacron Grade	P-53	P-47	P-50
Packaging	Drums & Pails	Totes, Drums & Pails	Totes, Drums & Pails

GRIFLUBE® SLIDE-WAY 32-68-220 ADVANTAGES:

- Outstanding tackiness for adherence to ways
- Exceptional coolant compatibility and demulsibility
- Ease of filterability through Bijur Lubricating Systems
- Extreme film strength and lubricating capacity



HEALTH & SAFETY

All reasonable care has been taken to ensure that the information contained in this publication is accurate as the date of printing, however, such information might change due to changes in the formulation blend occurring subsequent to the date of printing. The MSDS must be consulted for appropriate information regarding storage, safe handling and storage.