

Y-250

Features & Benefits

- No Red Label
- Flash Point 270° to 300° F
- No ash contents
- Non carcinogenic
- Will not separate in cold-weather storage
- Applicable by conventional, airless or electrostatic sprayers
- Shelf Life...2 years from manufactured date

The **Y-250** Liquid Parting was especially produced to meet or exceed fire and health requirements not met by other conventional compounds of this type. In use, however, an economic advantage was discovered in that less material is required to achieve good results. In many green sand applications, up to 50% less **Y-250** may be used effectively.

Y-250 Liquid Parting is classified as “**Inherently Biodegradable**” having a half-life of less than 60 days (based on ASTM 5864/OECD 301B).

Added to CO² sands (at no more than 4 oz. per 100 lbs. of sand), **Y-250** Parting Compound will retard drying and improve the flowability of silicate sand mixes.

For oil sand mixes, 0.05% has been used as a core release agent by spraying directly on the oil sand core box.

PACKAGING:

Totes
Drums
Pails

HEALTH & SAFETY

All reasonable care has been taken to ensure that the information contained in this publication is accurate as the date of printing, however, such information might change due to changes in the formulation blend occurring subsequent to the date of printing. The MSDS must be consulted for appropriate information regarding storage, safe handling and storage.

