

GLOOK™ 408

Features:

- High Durability
- Easy to use
- Stable Suspensions
- Excellent Refractory Properties
- Extend Tool Life
- Prevents iron pickup
- Economical

PACKAGING:

Pails
Quarts



PRODUCT DESCRIPTION:

The Hill & Griffith Company **GLOOK™ 408** is formulated with special refractories, binders, suspension agents, and preservatives. This graphite-based product provides good releasing characteristics and maintains tooling effectively. The **GLOOK™ 408** comes ready-to-use; thereby, eliminating inconsistencies of batch preparation in the plant.

TYPICAL PRODUCT DATA:

(These values are not intended for use in preparing specifications).

GLOOK™	408
Non-volatile Matter (%)	99.6
Density (lbs./gal.)	10.83
Color	Dark Gray to Black
Storage Stability:	2 years in container
Diluent :	Not recommended

APPLICATION:

GLOOK™ 408 should be used in where high durability is necessary and where it is difficult to touch up. It can be used as a ladle and pot coatings, on ingot molds and should be applied by swabbing or brushing. A general description of the application of **GLOOK™ 408** product is given in the directions for use section.

DIRECTIONS:

1. GLOOK™408 should be used as received.
2. Pre-warm ladle to 250° to 300°
3. Brush **GLOOK™ 408** on ladle or tool.
4. Cure/dry coating for 10-24 hours at a minimum of 450° F. For instance, leave ladle near furnace or oven.
5. After proper curing the ladle is ready to use.

HANDLING SUGGESTIONS:

GLOOK™ 408 was designed to extend the useful life of steel pots, ladles and tools used for pouring ferrous and non-ferrous metals and provide an excellent release. The following recommendations should aid in the most efficient use of the **GLOOK™ 408**.

SURFACE PREPARATION:

Ladles or tools should be dry, clean and free of oil and grease. Sand blasting is a good cleaning method, as it also slightly roughens the surface, improving the coating adherence.

USE RECOMMENDATIONS:

GLOOK™ 408 is a ready-to-use product and should not be diluted with any thinning material.