

VINN DRAW 1011

Features & Benefits

- Does not contain Chlorine or Sulfur
- Does not stain Metals
- High Lubricity Additives
- Provides Resilient Film between
- Die & Workpiece Interface

PRODUCT DESCRIPTION

VINN DRAW 1011 is a medium viscosity stamping and drawing compound. It provides a very high film strength, plus a chemical boundary agent, which act to provide a resilient film between the die and workpiece. **VINN DRAW 1011** will not stain steel or aluminum, making it a versatile product to be used on a variety of metals.

TYPICAL CHARACTERISTICS

FORM: Liquid
 APPEARANCE: Light Yellow
 ODOR: Mild
 FLASH POINT: >490° F
 DENSITY: 7.3 LBS
 VISCOSITY (SUS) 100° F: 240



APPLICATION:

VINN DRAW 1011 should be used as received for stamping and drawing applications.

It may be applied to blanks or strip, brush or wiper pads.

Parts cleaning is accomplished with vapor degreasing, petroleum or chlorinated solvent dip, or with a hot alkaline wash.

HEALTH & SAFETY

All reasonable care has been taken to ensure that the information contained in this publication is accurate as the date of printing, however, such information might change due to changes in the formulation blend occurring subsequent to the date of printing. The MSDS must be consulted for appropriate information regarding storage, safe handling and storage.

