

GRIFCUT 602

Features & Benefits

- Suitable for mixed metal machining
- Extended Sump Life
- Excellent machining performance
- No staining of metal surfaces
- Operator friendly
- Low Foam
- Fluid Residue

PRODUCT DESCRIPTION

GRIFCUT 602 is a clear bio resistant, synthetic cutting fluid specifically formulated for light to moderate machining with excellent lubricity and corrosion protection. It is designed for both ferrous and aluminum alloys. Grifcut is suitable for milling, tapping, grinding and general-purpose machining. An excellent alternative for those who are looking for one product for all operations within their plant.

TYPICAL CHARACTERISTICS

FORM: Liquid
 APPEARANCE: Light Yellow
 ODOR: Mild
 FLASH POINT: N/A
 pH (5%) 9.5 – 9.8
 Specific Gravity 1.05

Recommended Concentrations:

Light Machining & Grinding 4 – 5%
 Moderate Grinding 6 – 9%

Refractometer Factor = 3.2



CONCENTRATION	REFRACT READING
1.0	0.32
2.0	0.64
3.0	0.96
4.0	1.28
5.0	1.6
6.0	1.92
7.0	2.24
8.0	2.56
9.0	2.88
10.0	3.2

HEALTH & SAFETY

All reasonable care has been taken to ensure that the information contained in this publication is accurate as the date of printing, however, such information might change due to changes in the formulation blend occurring subsequent to the date of printing. The MSDS must be consulted for appropriate information regarding safe handling and storage.

