

CONCOTE **R**200

Features:

- Smooth Surface Finish
- Prevents Premature Die Failure
- Anti-Weld Properties
- Good Lubrication
- Easily Applied

PACKAGING:

Pails

Good Release Properties

CONCOTE™ R200 is a dilutable permanent mold coating formulated with special refractories, binders, wetting agents, and preservatives. When dried **CONCOTE™ R200** provides a thin continuous film between the surface of the die and the casting. **CONCOTE™ R200** is an outstanding insulating and high surface finish coating for aluminum alloys.

Typical Product Data*

*These values are not intended for use in preparing specifications.

Solids:	56.0%
Density (Lbs./Gal.):	12.9
Color:	Red
Refractories:	Talc, Titanium Dioxide

Dilution:

CONCOTE™ R200 is supplied in concentrated form and can be diluted to any desired concentration depending on the application with water. Generally, the dilution starting pointing is (Water to Coating by weight):

Application	Dilution
Top Coat	2:1
Base Coat	1:1
Single Coat	2:1

Use Recommendations:

CONCOTE[™] R200 is a medium insulating coating providing extremely smooth surface finish for aluminum alloys; specifically designed for use in aluminum wheel manufacturers. **CONCOTE[™] R200** can also be used as a one coat product providing enough insulation with good releasing properties. Any permanent mold coating should be mixed well before use and avoid freezing.

